

Product Environmental Profile

**Zucchini XCM busbar
aluminum conductors**



LEGRAND'S ENVIRONMENTAL COMMITMENTS

- Incorporate environmental management into our industrial sites**

Of all Legrand sites worldwide, over 85% are ISO 14001-certified [sites belonging to the Group for more than five years].

- Offer our customers environmentally friendly solutions**

Develop innovative solutions to help our customers design more energy efficient, better managed and more environmentally friendly installations.

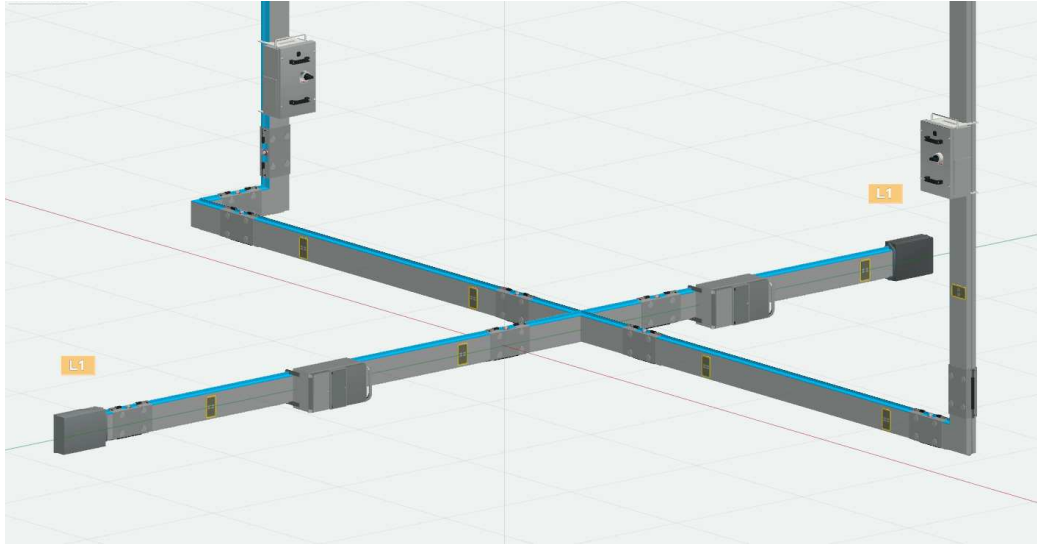
- Involve the environment in product design and provide informations in compliance with ISO 14025**

Reduce the environmental impact of products over their whole life cycle.

Provide our customers with all relevant information (composition, consumption, end of life, etc.).



REFERENCE PRODUCT

Function	Allow the power supply up to 250A with a IP55 protection degree in industrial and tertiary buildings, along 1 meter for a reference service life of 20 years, in compliance with the standards IEC 61439-6.
Reference Product	 <p>ZU-53401122, 7 x ZU-53400102, 2 x ZU-53400152, ZU-53400312, ZU-50403101, 7 x ZU-50484002, 19 x ZU-50632001</p> <p>Zucchini XCM busbar - aluminum conductors - 250 A</p>

The company reserves the right to change specifications and designs without notice. All illustrations, descriptions, dimensions and weights in the document are for guidance and cannot be held binding on the company.



PRODUCTS CONCERNED

The environmental data is representative of the following products: the total Zucchini XCM aluminum conductors busbar offer, as presented in all relevant catalogues (list available on request at the Customer Service).

Product Environmental Profile

Zucchini XCM busbar aluminum conductors



■ CONSTITUENT MATERIALS

This Reference Product contains no substances prohibited by the regulations applicable at the time of its introduction to the market. It respects the restrictions on use of hazardous substances as defined in the RoHS directive 2011/65/EU and its delegated directive 2015/863/EU.

Total weight of Reference Product	18,63 kg (1 meter length - all packaging included)				
Plastics as % of weight		Metals as % of weight		Others as % of weight	
Polyamide	5,3 %	Steel	46,0 %	Cables / electric wires	< 0,1 %
Thermoset	1,2 %	Aluminum	6,4 %	Paper	< 0,1 %
SBS rubber	0,7 %	Copper alloys	0,6 %		
Polycarbonate	< 0,1 %	Zamak	< 0,1 %		
PET	< 0,1 %				
Packaging					
Polyethylene (LDPE)	< 0,1 %			Wood	38,0 %
				Paper / cardboard	1,8 %
Total plastics	7,2 %	Total metals	53,0 %	Total others	39,8 %

Estimated recycled material content: 23 % by mass.



■ MANUFACTURE

This Reference Product comes from sites that, in their majority, have received ISO14001 certification.



■ DISTRIBUTION

Products are distributed from logistics centres located with a view to optimize transport efficiency. The Reference Product is therefore transported over an average distance of 780 km by road from our warehouse to the local point of distribution into the European market. Packaging is compliant with European directive 2004/12/EU concerning packaging and packaging waste. At their end of life, its recyclability rate is 95 % (in % of packaging weight).



■ INSTALLATION

For the installation of the product, only standard tools are needed.



■ USE

Under normal conditions of use, this product requires no servicing, no maintenance or additional products.

Product Environmental Profile

Zucchini XCM busbar aluminum conductors



END OF LIFE

The product end-of-life factors are taken into account during the design phase. Dismantling and sorting of components or materials is made as easy as possible with a view to recycling or failing that, another form of reuse. This product falls within the scope of the WEEE directive (2012/19/EU). Therefore it must be processed through local WEEE recycling/recovery channels.

• **Extended producer responsibility:**

The sale of this product is subject to a contribution to eco-organisations in each country responsible for managing end-of-life products in the field of application of the European Waste Electronic and Electrical Equipment Directive.

• **Recyclability rate:**

Calculated using the method described in technical report IEC/TR 62635, the recyclability rate of the product is estimated at 96 %. This value is based on data collected from a technological channel operating on an industrial basis. It does not pre-validate the effective use of this channel for the end of life of this product.

Separated into:

- plastic materials (excluding packaging) : 5 %
- metal materials (excluding packaging) : 53 %
- packaging (all types of materials) : 38 %



ENVIRONMENTAL IMPACTS

The evaluation of environmental impacts examines the stages of the Reference Product life cycle: manufacturing, distribution, installation, use and end-of-life. It is representative from products marketed and used in Europe, in compliance with the local current standards.

For each phase, the following modelling elements were taken in account:

Manufacture	Materials and components of the product, all transport for the manufacturing, the packaging and the waste generated by the manufacturing.
Distribution	Transport between the last Group distribution centre and an average delivery point in the sales area.
Installation	The end of life of the packaging and of the components provided for the busbar installation.
Use	<ul style="list-style-type: none"> • Product category: PSR 0005-ed2-2016 03 29, § 3.13 - Passive product. • Use scenario: non-continuous operation for 20 years at 30% of rated load, during 30% of the time. This modelling duration does not constitute a minimum durability requirement. • Energy model: Electricity Mix, Europe 27 - 2008.
End of life	The default end of life scenario maximizing the impacts.
Software and database used	EIME V5 and its database «CODDE-2018-11»

Product Environmental Profile

Zucchini XCM busbar aluminum conductors



SELECTION OF ENVIRONMENTAL IMPACTS

	Total for Life cycle		Raw material and manufacture		Distribution		Installation		Use		End of life	
Global warming	2.28E+02	kgCO₂ eq.	5.89E+01	26%	7.23E-01	< 1%	3.75E-01	< 1%	1.67E+02	73%	7.71E-01	< 1%
Ozone depletion	1.61E-05	kgCFC-11 eq.	5.18E-06	32%	1.47E-09	< 1%	8.92E-10	< 1%	1.09E-05	68%	7.54E-09	< 1%
Acidification of soils and water	8.97E-01	kgSO₂ eq.	1.93E-01	22%	3.25E-03	< 1%	1.69E-03	< 1%	6.96E-01	78%	3.21E-03	< 1%
Water eutrophication	7.08E-02	kg[PO₄]³⁻ eq.	2.24E-02	32%	7.47E-04	1%	4.82E-04	< 1%	4.20E-02	59%	5.08E-03	7%
Photochemical ozone formation	5.74E-02	kgC₂H₄ eq.	1.86E-02	32%	2.31E-04	< 1%	1.20E-04	< 1%	3.82E-02	67%	2.42E-04	< 1%
Depletion of abiotic resources - elements	5.37E-04	kgSb eq.	5.23E-04	97%	2.89E-08	< 1%	1.51E-08	< 1%	1.45E-05	3%	3.54E-08	< 1%
Total use of primary energy	5.76E+03	MJ	2.40E+03	42%	1.02E+01	< 1%	5.29E+00	< 1%	3.33E+03	58%	9.43E+00	< 1%
Net use of fresh water	6.07E+02	m³	2.39E+00	< 1%	6.47E-05	< 1%	3.93E-05	< 1%	6.05E+02	100%	2.82E-04	< 1%
Depletion of abiotic resources - fossil fuels	2.42E+03	MJ	5.04E+02	21%	1.02E+01	< 1%	5.25E+00	< 1%	1.89E+03	78%	9.09E+00	< 1%
Water pollution	1.29E+04	m³	5.72E+03	45%	1.19E+02	< 1%	6.14E+01	< 1%	6.89E+03	54%	1.06E+02	< 1%
Air pollution	1.55E+04	m³	8.21E+03	53%	2.96E+01	< 1%	1.73E+01	< 1%	7.18E+03	46%	5.20E+01	< 1%

The values of the 27 impacts defined in the PCR-ed3-EN-2015 04 02 are available in the digital database of pep-ecopassport.org website.

The environmental impacts reported in this document refer to 1 meter of installation. To determine the environmental impacts of the installed system is necessary to multiply the above values for the total installation length.

The environmental impacts of 1 meter of installation, for system with different nominal current and sections, are obtained by multiplying the Reference Product environmental impacts by the coefficients in the tables at the following page.

Product Environmental Profile

Zucchini XCM busbar aluminum conductors



XCM OFFER aluminum conductors	Total	Manufacturing	Distribution	Installation	Use	End of Life
XCM 160A	0,7	0,9	0,9	1,0	0,6	0,9
XCM 250A	1,0	1,0	1,0	1,0	1,0	1,0
XCM 315A	1,0	1,1	1,1	1,0	1,0	1,1
XCM 400A	1,1	1,5	1,5	1,0	0,9	1,5
XCM 500A	1,2	1,7	1,7	1,0	0,9	1,7
XCM 630A	1,4	1,9	1,9	1,0	1,1	1,9
XCM 800A	1,7	2,0	2,0	1,0	1,6	2,0
XCM 1000A	1,9	2,2	2,2	1,0	1,8	2,2

Registration N°: LGRP-01607-V01.01-EN	Drafting rules: PEP-PCR-ed3-EN-2015 04 02 Supplemented by PSR-0005-ed2-2016 03 29
Verifier accreditation N°: VH23	Information and reference documents : www.pep-ecopassport.org
Date of issue: 11-2022	Validity period: 5 years
Independent verification of the declaration and data, in compliance with ISO 14025:2010 Internal <input checked="" type="checkbox"/> External <input type="checkbox"/>	
The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)	
PEP are compliant with XP C08-100-1 : 2016 The elements of the present PEP cannot be compared with elements from another program	
Document in compliance with ISO 14025 : 2010: «Environmental labels and declarations. Type III environmental declarations»	
Environmental data in alignment with EN 15804 : 2012 + A1 : 2013	

